SAFETY DATA SHEET

according to UN-GHS (rev. 7)



Blasomill 5

Section 1. Identification

Product identifier : Blasomill 5
Article No. : 03200-51

Relevant identified uses of the substance or mixture and uses advised against

Identified uses

Industrial use only. Metal working fluids

Uses advised against

Consumer use.

Manufacturer : BLASER SWISSLUBE AG

Winterseistrasse 22 CH-3415 Hasle-Rüegsau

Switzerland

Tel:+41 (0)34 460 01 01 E-Mail: contact@blaser.com

Supplier's details : Blaser Swisslube Solutions Private Limited

1001, 10th Floor,

Time Tower, Main MG Road, Sector 28

IN-Gurgaon, Pin-122 002 Tel:+91 (0) 124-4994000 E-Mail: india@blaser.com

e-mail address of person responsible for this SDS

: reach@blaser.com

Emergency telephone number (with hours of

operation)

: 000 800 100 7479 (24h/7d)

Section 2. Hazard identification

Classification of the substance or mixture

CUTE TOXICITY (dermal) - Category 5
ASPIRATION HAZARD - Category 1

GHS label elements

Hazard pictograms



Signal word : Danger

Hazard statements: $\sqrt{3}$ 304 - May be fatal if swallowed and enters airways.

H313 - May be harmful in contact with skin.

Precautionary statements

General : Not applicable.

Prevention : Not applicable.

Response : P301 + P316 + P331 - IF SWALLOWED: Get emergency medical help immediately.

Do NOT induce vomiting.

P302 + P317 - IF ON SKIN: Get medical help.

Date of issue/Date of revision : 5. Nov. 2024 Date of previous issue : 18. Oct. 2024 Version : 1.1 1/10 IN



Section 2. Hazard identification

Storage

: P405 - Store locked up.

Disposal

: P501 - Dispose of contents and container in accordance with all local, regional, national and international regulations.

Other hazards which do not : None known.

result in classification

Section 3. Composition/information on ingredients

Substance/mixture : Mixture

Ingredient name	%	Identifiers
Distillates (petroleum), hydrotreated middle	≥50 - ≤75	CAS: 64742-46-7 EC: 934-956-3
Pentene, 2,4,4-trimethyl-, sulfurized	≤5	CAS: 68515-88-8 EC: 271-114-8
2,2'-(octadec-9-enylimino)bisethanol	<0.025	CAS: 25307-17-9 EC: 246-807-3

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

Section 4. First aid measures

Description of necessary first aid measures

Eye contact

: Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Continue to rinse for at least 10 minutes. Get medical attention if irritation occurs.

Inhalation

: Avoid breathing vapor or mist. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Get medical attention if adverse health effects persist or are severe. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.

Skin contact

: Flush contaminated skin with plenty of water. Remove contaminated clothing and shoes. Wash contaminated clothing thoroughly with water before removing it, or wear gloves. Continue to rinse for at least 10 minutes. Get medical attention if adverse health effects persist or are severe. If necessary, call a poison center or physician. Wash clothing before reuse. Clean shoes thoroughly before reuse.

Ingestion

: Get medical attention immediately. Call a poison center or physician. Wash out mouth with water. Remove dentures if any. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Stop if the exposed person feels sick as vomiting may be dangerous. Aspiration hazard if swallowed. Can enter lungs and cause damage. Do not induce vomiting. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.

Most important symptoms/effects, acute and delayed

Potential acute health effects

Eye contact : No known significant effects or critical hazards. Inhalation No known significant effects or critical hazards.

Date of issue/Date of revision : 18. Oct. 2024 Version: 1.1 2/10 : 5. Nov. 2024 Date of previous issue



Section 4. First aid measures

Skin contact : May be harmful in contact with skin.

: May be fatal if swallowed and enters airways. Ingestion

Over-exposure signs/symptoms

Eye contact : No specific data. Inhalation : No specific data. Skin contact : No specific data.

: Adverse symptoms may include the following: Ingestion

nausea or vomiting

Indication of immediate medical attention and special treatment needed, if necessary

Notes to physician

: Treat symptomatically. Contact poison treatment specialist immediately if large

quantities have been ingested or inhaled.

Specific treatments

No specific treatment.

Protection of first-aiders

: No action shall be taken involving any personal risk or without suitable training. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

See toxicological information (Section 11)

Section 5. Fire-fighting measures

Extinguishing media

Suitable extinguishing

media

Unsuitable extinguishing

media

: None known.

Specific hazards arising from the chemical

: In a fire or if heated, a pressure increase will occur and the container may burst.

: Use an extinguishing agent suitable for the surrounding fire.

Hazardous thermal decomposition products : Decomposition products may include the following materials: carbon dioxide

carbon monoxide sulfur oxides

Special protective actions for fire-fighters

: Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without

suitable training.

Special protective equipment for fire-fighters Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

Section 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

For non-emergency personnel

: No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Avoid breathing vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.

For emergency responders

If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".

Date of issue/Date of revision : 18. Oct. 2024 Version: 1.1 3/10 IN : 5. Nov. 2024 Date of previous issue



Section 6. Accidental release measures

Environmental precautions: Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).

Methods and materials for containment and cleaning up

Small spill

: Stop leak if without risk. Move containers from spill area. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.

Large spill

: Stop leak if without risk. Move containers from spill area. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product. Contain and collect spillage with noncombustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations.

Section 7. Handling and storage

Precautions for safe handling

Protective measures

: Put on appropriate personal protective equipment (see Section 8). Do not swallow. Avoid contact with eyes, skin and clothing. Avoid breathing vapor or mist. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Empty containers retain product residue and can be hazardous. Do not reuse container.

Advice on general occupational hygiene : Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

Conditions for safe storage, including any incompatibilities

: Store between the following temperatures: -20 to 40°C (-4 to 104°F). Shelf life: 36 months. Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store locked up. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.

Section 8. Exposure controls/personal protection

Control parameters

Occupational exposure limits

None.

Biological exposure indices

No exposure indices known.

Appropriate engineering controls

- : Good general ventilation should be sufficient to control worker exposure to airborne contaminants.
- **Environmental exposure** controls
- : Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

Individual protection measures

Date of issue/Date of revision : 18. Oct. 2024 Version: 1.1 4/10 IN : 5. Nov. 2024 Date of previous issue



Section 8. Exposure controls/personal protection

Hygiene measures

: Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period.

Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

Eye/face protection

: Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: safety glasses with side-shields.

Skin protection

Hand protection

: Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated. Wear suitable gloves tested to EN374. Nitrile gloves. thickness 0.3 mm (minimum).

Body protection

: Personal protective equipment for the body should be selected based on the task being performed and the risks involved before handling this product.

Other skin protection

: Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved before handling this product.

Respiratory protection

: A respirator is not needed under normal and intended conditions of product use. If workers are exposed to concentrations above the exposure limit, they must use appropriate, certified respirators.

Section 9. Physical and chemical properties and safety characteristics

The conditions of measurement of all properties are at standard temperature and pressure unless otherwise indicated.

Appearance

Physical state
Color
Color
Color
Codor
Codor
Codor
Codor threshold
Codor thres

boiling point and boiling

range

Flash point : Open cup: 134°C (273.2°F)

Flammability : Not available.

Lower and upper explosion : Not available.

limit/flammability limit

Vapor pressure: Not available.Relative vapor density: Not available.Relative density: Not available.

Density : 0.85 g/cm³ [20°C (68°F)]

Solubility in water : Not available.

Date of issue/Date of revision : 5. Nov. 2024 Date of previous issue : 18. Oct. 2024 Version : 1.1 5/10 IN



Section 9. Physical and chemical properties and safety characteristics

Miscible with water : No.

Partition coefficient: n-

octanol/water

: Not applicable.

Auto-ignition temperature

Decomposition temperature

Not available.Not available.

Viscosity

E Dynamic (room temperature): Not available. Kinematic (room temperature): Not available. Kinematic (40°C (104°F)): 5 mm²/s (5 cSt)

Particle characteristics

Median particle size : Not applicable.

Section 10. Stability and reactivity

Reactivity: No specific test data related to reactivity available for this product or its ingredients.

Chemical stability : Shelf life: 36 months.

Possibility of hazardous

reactions

: Under normal conditions of storage and use, hazardous reactions will not occur.

Conditions to avoid : No specific data.

Incompatible materials : No specific data.

Hazardous decomposition

products

: Under normal conditions of storage and use, hazardous decomposition products

should not be produced.

Section 11. Toxicological information

Information on toxicological effects

Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
Distillates (petroleum), hydrotreated middle	LC50 Inhalation Dusts and mists	Rat	>5266 mg/m³	4 hours
	LD50 Dermal	Rabbit	>3160 mg/kg	-
Pentene, 2,4,4-trimethyl-, sulfurized	LD50 Dermal	Rat	>5000 mg/kg	-
	LD50 Oral	Rat	3641 mg/kg	-

Irritation/Corrosion

Not available.

Respiratory or skin sensitization

Not available.

Mutagenicity

Not available.

Carcinogenicity

Not available.

Reproductive toxicity

Not available.

Teratogenicity

Date of issue/Date of revision : 5. Nov. 2024 Date of previous issue : 18. Oct. 2024 Version : 1.1 6/10 IN



Section 11. Toxicological information

Not available.

Specific target organ toxicity (single exposure)

Not available.

Specific target organ toxicity (repeated exposure)

Not available.

Aspiration hazard

Product/ingredient name	Result
Distillates (petroleum), hydrotreated middle	ASPIRATION HAZARD - Category 1

Information on the likely

routes of exposure

Potential acute health effects

Eye contactInhalationNo known significant effects or critical hazards.No known significant effects or critical hazards.

: Not available.

Skin contact: May be harmful in contact with skin.

Ingestion: May be fatal if swallowed and enters airways.

Symptoms related to the physical, chemical and toxicological characteristics

Eye contact : No specific data.

Inhalation : No specific data.

Skin contact : No specific data.

Ingestion : Adverse symptoms may include the following:

nausea or vomiting

Delayed and immediate effects and also chronic effects from short and long term exposure

Short term exposure

Potential immediate : Not available.

effects

Potential delayed effects : Not available.

Long term exposure

Potential immediate : Not available.

effects

Potential delayed effects: Not available.

Potential chronic health effects

Not available.

General : No known significant effects or critical hazards.
 Carcinogenicity : No known significant effects or critical hazards.
 Mutagenicity : No known significant effects or critical hazards.
 Reproductive toxicity : No known significant effects or critical hazards.

Numerical measures of toxicity

Acute toxicity estimates

Date of issue/Date of revision : 5. Nov. 2024 Date of previous issue : 18. Oct. 2024 Version : 1.1 7/10 IN



Section 11. Toxicological information

Product/ingredient name	Oral (mg/ kg)	Dermal (mg/kg)		Inhalation (vapors) (mg/l)	Inhalation (dusts and mists) (mg/l)
B lasomill 5	>5000	3526.1	N/A	N/A	N/A
Distillates (petroleum), hydrotreated middle	N/A	2500	N/A	N/A	N/A
Pentene, 2,4,4-trimethyl-, sulfurized	3641	N/A	N/A	N/A	N/A
2,2'-(octadec-9-enylimino)bisethanol	500	N/A	N/A	N/A	N/A

Section 12. Ecological information

Toxicity

Not available.

Persistence and degradability

Not available.

Bioaccumulative potential

Product/ingredient name	LogPow	BCF	Potential
2,2'-(octadec-9-enylimino) bisethanol	3.4	-	Low

Mobility in soil

Soil/water partition coefficient (Koc)

: Not available.

Other adverse effects : No known significant effects or critical hazards.

Section 13. Disposal considerations

Disposal methods

: The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

Section 14. Transport information

Date of issue/Date of revision : 5. Nov. 2024 Date of previous issue : 18. Oct. 2024 Version : 1.1 8/10 IN



Section 14. Transport information

	UN	IMDG	IATA
UN number	Not regulated.	Not regulated.	Not regulated.
UN proper shipping name	-	-	-
Transport hazard class(es)	-	-	-
Packing group	-	-	-
Environmental hazards	No.	No.	No.

Special precautions for user : Transport within user's premises: always transport in closed containers that are

upright and secure. Ensure that persons transporting the product know what to do in

the event of an accident or spillage.

Transport in bulk according : Not available.

to IMO instruments

Section 15. Regulatory information

15.1 International regulations

Stockholm Convention on Persistent Organic Pollutants

Not listed.

15.2 Other regulations

Chemical Safety Assessment

: No Chemical Safety Assessment has been carried out.

Section 16. Other information

History

: 5. Nov. 2024 **Date of printing** Date of issue/Date of : 5. Nov. 2024

revision

Date of previous issue : 18. Oct. 2024

Version

Prepared by : Product Stewardship Blaser Swisslube AG

: ATE = Acute Toxicity Estimate Key to abbreviations

BCF = Bioconcentration Factor

EC50 = Half maximal effective concentration

GHS = Globally Harmonized System of Classification and Labelling of Chemicals

IATA = International Air Transport Association IMDG = International Maritime Dangerous Goods

LC50 = Median lethal concentration

LD50 = Median lethal dose

LogPow = logarithm of the octanol/water partition coefficient

MARPOL = International Convention for the Prevention of Pollution From Ships,

1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution)

N/A = Not available UN = United Nations

Procedure used to derive the classification

Date of issue/Date of revision : 5. Nov. 2024 Date of previous issue : 18. Oct. 2024 Version: 1.1 9/10



Section 16. Other information

Classification	Justification
ACUTE TOXICITY (dermal) - Category 5 ASPIRATION HAZARD - Category 1	Calculation method Calculation method

References : Not available.

▼ Indicates information that has changed from previously issued version.

IP346:

The contained refined mineral oils are exempt of labelling. The content of polycyclic aromatic hydrocarbons (PCA) according to IP346 is < 3% (DMSO-extract).

Other EU regulations:

REACH:

Herewith, we confirm that all our products fulfill all the requirements of REACH regulation. All of the raw materials used in our products are either REACH registered or exempt from registration.

ROHS:

BLASER Swisslube products are fully compliant with Annex II of DIRECTIVE 2015/863/EU (RoHS 3) and do not contain the following substances above their respective limitations:

Polybrominated biphenyls (PBB), Polybrominated diphenyl ethers (PBDE), Bis(2-ethylhexyl) phthalate (DEHP), Butyl benzyl phthalate (BBP), Dibutyl phthalate (DBP), Diisobutyl phthalate (DIBP), chromium Cr⁶+-compounds, Heavy metals (Lead or it's compounds, cadmium or it's compounds, mercury or it's compounds).

SVHC:

Herewith we confirm that, with the exceptions of Additive A38 (art.-no. 29182-02), our cutting and grinding fluids do not contain any Substances of Very High Concern (SVHC) above the regulatory cut-off limit of 0.1%.

Notice to reader

To the best of our knowledge, the information contained herein is accurate. However, neither the above-named supplier, nor any of its subsidiaries, assumes any liability whatsoever for the accuracy or completeness of the information contained herein.

Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist.

Date of issue/Date of revision : 5. Nov. 2024 Date of previous issue : 18. Oct. 2024 Version : 1.1 10/10 IN